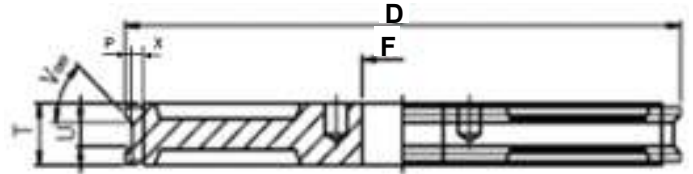


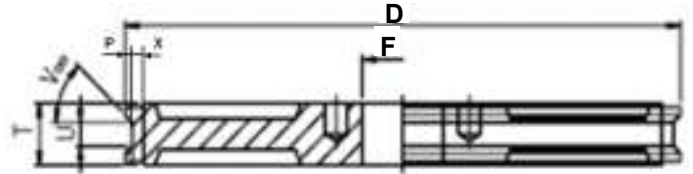
SET MOLE STANDARD Ø 100 PER SAGOME "FA"

STANDARD SET WHEELS Ø 100 FOR "FA" SHAPE

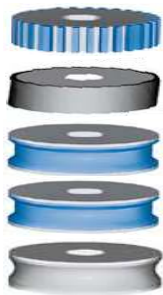
Foro 22 / Hole 22 (mm)



Pos	Vetro Glass	Duezeta Code	Descrizione / Description	Specif. Z2	Note
U*	3	130001000450	1DD6Y F.22 ø100 U.01.5 X.3 VETRO 3 GR.MEDIA-K C.ST LEG.SLV1	230 SLV1	Unica standard
1	4	200002000326	1A1ST F.22 ø100 W.10 X.4/6 GR.D151 C.40 LEG.M99	100 M99	
1Alt	4	185002000196	1A1 F.22 ø100 W.10 X.3 GR.GROSSA-P C.ST LEG.SLV1	100 SLV1	Opt. Pos.1
2	4	130001000451	1DD6Y F.22 ø100 U.02.5 X.3 VETRO 4 GR.FINE-J C.ST LEG.SLV1	270 SLV1	
2Alt	4	130001000452	1DD6Y F.22 ø100 U.02.5 X.3 VETRO 4 GR.FINE-K C.ST LEG.SLV1	230 SLV1	Opt. Pos.2
1	5	200002000326	1A1ST F.22 ø100 W.10 X.4/6 GR.D151 C.40 LEG.M99	100 M99	
2	5	130001000453	1DD6Y F.22 ø100 U.03 X.3 VETRO 5 GR.FINE-J C.ST LEG.SLV1	270 SLV1	
2Alt	5	130001000454	1DD6Y F.22 ø100 U.03 X.3 VETRO 5 GR.MEDIA-L C.ST LEG.SLV1	200 SLV1	Opt. Pos.2
1	6	200002000326	1A1ST F.22 ø100 W.10 X.4/6 GR.D151 C.40 LEG.M99	100 M99	
U*	6	130001000455	1DD6Y F.22 ø100 U.03.5 X.3 VETRO 6 GR.MEDIA-L C.ST LEG.SLV1	200 SLV1	
2	6	130001000456	1DD6Y F.22 ø100 U.03.5 X.3 VETRO 6 GR.FINE-J C.ST LEG.SLV1	270 SLV1	
1	8	200002000326	1A1ST F.22 ø100 W.10 X.4/6 GR.D151 C.40 LEG.M99	100 M99	
2	8	130001000457	1DD6Y F.22 ø100 U.05 X.3 VETRO 8 GR.FINE-J C.ST LEG.SLV1	270 SLV1	
2Alt	8	130001000458	1DD6Y F.22 ø100 U.05 X.3 VETRO 8 GR.FINE-K C.ST LEG.SLV1	230 SLV1	Opt. Pos.2
**	8	130001000459	1DD6Y F.22 ø100 U.05 X.3 VETRO 8 GR.MEDIA-M C.ST LEG.SLV1	170 SLV1	Lucidatura non richiesta
1	10	200002000327	1A1ST F.22 ø100 W.15 X.4/6 GR.D151 C.40 LEG.M99	100 M99	
1Alt	10	185002000197	1A1 F.22 ø100 W.15 X.3 GR.GROSSA-P C.ST LEG.SLV1	100 SLV1	Opt. Pos.1
2	10	130001000460	1DD6Y F.22 ø100 U.07 X.3 VETRO 10 GR.MEDIA-K C.ST LEG.SLV1	230 SLV1	
**	10	130001000461	1DD6Y F.22 ø100 U.07 X.3 VETRO 10 GR.MEDIA-M C.ST LEG.SLV1	170 SLV1	Lucidatura non richiesta
3	10	130001000462	1DD6Y F.22 ø100 U.07 X.3 VETRO 10 GR.FINE-I C.ST LEG.SLV1	325 SLV1	
1	12	200002000327	1A1ST F.22 ø100 W.15 X.4/6 GR.D151 C.40 LEG.M99	100 M99	
1Alt	12	185002000197	1A1 F.22 ø100 W.15 X.3 GR.GROSSA-Q C.ST LEG.SLV1	80 SLV1	Opt. Pos.1
2	12	130001000463	1DD6Y F.22 ø100 U.09 X.3 VETRO 12 GR.MEDIA-K C.ST LEG.SLV1	230 SLV1	
3	12	130001000464	1DD6Y F.22 ø100 U.09 X.3 VETRO 12 GR.FINE-I C.ST LEG.SLV1	325 SLV1	
1	15	200002000328	1A1ST F.22 ø100 W.18 X.4/6 GR.D181 C.40 LEG.M99	80 M99	
1Alt	15	185002000198	1A1 F.22 ø100 W.18 X.3 GR.GROSSA-R C.ST LEG.SLV1	70 SLV1	Opt. Pos.1
2	15	130001000465	1DD6Y F.22 ø100 U.12 X.3 VETRO 15 GR.MEDIA-N C.ST LEG.SLV1	140 SLV1	

SET MOLE STANDARD Ø 100 PER SAGOME "FA"
STANDARD SET WHEELS Ø 100 FOR "FA" SHAPE
Foro 22 / Hole 22 (mm)


3	15	130001000466	1DD6Y F.22 ø100 U.12 X.3 VETRO 15 GR.FINE-K C.ST LEG.SLV1	230 SLV1	
1	19	200002000329	1A1ST F.22 ø100 W.22 X.4/6 GR.D252 C.40 LEG.M99	60 M99	
1Alt	19	185002000199	1A1 F.22 ø100 W.22 X.3 GR.GROSSA-R C.ST LEG.SLV1	70 SLV1	Opt. Pos.1
2	19	130001000467	1DD6Y F.22 ø100 U.15 X.3 VETRO 19 GR.MEDIA-N C.ST LEG.SLV1	140 SLV1	
3	19	130001000468	1DD6Y F.22 ø100 U.15 X.3 VETRO 19 GR.FINE-K C.ST LEG.SLV1	230 SLV1	

PARAMETRI DI LAVORO / WORKING PARAMETERS

Pos.1 (Segm.)

Pos.1
(Continuous)

Pos.2
(Met.bond)

Pos.3
(Met.bond)

Polishing

Grana / Grit	Giri/1' RPM	Asportazione / Removal	Avanzamento / Feed
70 to 120 (SS - Segm.)	6.500 ÷ 8.000	0,8 ÷ 1,5 mm	5 ÷ 10 m/min
70 to 120	7000 ÷ 8.000	max. 1,5 mm	4 ÷ 8 m/min
140 to 230	7000 ÷ 8.000	max. 0,6 mm	3 ÷ 12 m/min
270 to 325	7000 ÷ 8.000	max. 0,3 mm	3 ÷ 12 m/min